

***Fitment and clearance are the responsibility of the installer.  
PML Inc. assumes no liability expressed or implied, for damage or  
injury to persons or property.***

## **Guidelines For 4L80 Transmission Pans With Bracket Attached To Flange**

On some vehicles, the transmission pan mounting bolts hold a shift cable bracket. When replacing the stock pan with a heavy duty PML pan, the thick walls keep the bracket from aligning with the bolt holes. Modifying the bracket allows it to fit on the PML pan in the same position.

**These are guidelines from a PML customer. PML does not recommend or endorse these guidelines. PML has not implemented or tested the following. If you do not feel comfortable with these modifications, contact a mechanic or transmission shop.**

1. Remove U shaped clip holding cable to bracket with a flat bladed screw driver.

2. Check bracket on PML pan:

The bracket holes are not lining up because the thick wall of the PML pan.

Measure and mark (about 1/16 of an inch) on the bracket mating surface to the pan.

3. Grind or sand the bracket edge.

4. Take bracket to PML pan and make sure the holes will now line up.

5. Attach to PML pan.

